

CLAIMS

1. A multi-layered sheet comprising:
 - a substrate layer;
 - a cohesive failure resin layer formed on the substrate layer and containing a
 - 5 polyolefin resin and a flexible resin or an elastomer; and
 - a non-cohesive failure resin layer formed on the cohesive failure resin layer,wherein:
 - the non-cohesive failure resin layer contains a polyolefin resin and has a
 - thickness in the range of 7 to 40 μm .
- 10 2. The multi-layered sheet according to claim 1, wherein:
 - the substrate layer is a polyolefin resin;
 - the cohesive failure resin layer is an ethylene-polar vinyl compound copolymer as
 - the flexible resin; and
 - the polyolefin resin of the non-cohesive failure resin layer is a polypropylene
 - 15 resin having a melting point of 140°C or higher.
3. The multi-layered sheet according to claim 2, wherein:
 - the cohesive failure resin layer contains a polypropylene resin in the range of 50
 - to 95 wt% and an ethylene-polar vinyl compound copolymer in the range of 5 to 50 wt%.
4. The multi-layered sheet according to claim 2 or 3, wherein:
 - 20 the ethylene-polar vinyl compound copolymer of the cohesive failure resin layer
 - is an ethylene acrylic acid copolymer or an ethylene-polyvinyl acetate copolymer.
5. The multi-layered sheet according to any one of claims 1 to 4, further comprising:
 - a gas barrier layer formed on a side opposite to the cohesive failure resin layer of
 - the substrate layer.
- 25 6. A container comprising:
 - a flange formed on a peripheral edge of an opening for storage of a packaging
 - object, wherein:
 - the container is formed by thermally forming the multi-layered sheet according to
 - any one of claims 1 to 5; and

a non-cohesive failure resin layer of the multi-layered sheet is positioned on an inner surface side of the container.

7. An easily-unsealable packaging article comprising:
the container according to claim 6; and
5 a lid for closing an opening of the container, wherein:
the lid is thermally sealed to a flange of the container.
8. A container comprising:
a substrate layer;
a cohesive failure resin layer formed on the substrate layer and containing a
10 polyolefin resin and a flexible resin or an elastomer; and
a non-cohesive failure resin layer formed on the cohesive failure resin layer and
containing a polyolefin resin, wherein:
the non-cohesive failure resin layer is positioned on an inner surface side of the
container; and
15 a circular cut portion is formed on the non-cohesive failure resin layer of the
flange.
9. The container according to claim 8, wherein:
the substrate layer is a polyolefin resin;
the cohesive failure resin layer is an ethylene-polar vinyl compound copolymer as
20 the flexible resin; and
the polyolefin resin of the non-cohesive failure resin layer is a polypropylene
resin having a melting point of 140°C or higher.
10. The container according to claim 9, wherein:
the cohesive failure resin layer contains a polypropylene resin in the range of 50
25 to 95 wt%; and the ethylene-polar vinyl compound copolymer in the range of 5 to 50 wt%.
11. The container according to claim 9 or 10, wherein:
the ethylene-polar vinyl compound copolymer of the cohesive failure resin layer
is an ethylene-acrylic acid copolymer or an ethylene-polyvinyl acetate copolymer.
12. The container according to any one of claims 8 to 11, further comprising:

a gas barrier layer formed on a side opposite to the cohesive failure resin layer of the substrate layer.

13. An easily-unsealable packaging article comprising:

the container according to any one of claims 8 to 12; and

5 a lid closing an opening of the container, wherein:

the lid is thermally sealed on an outer peripheral side of the cut portion on a flange of the container.

14. The easily-unsealable packaging article according to claim 13, wherein:

10 the lid is thermally sealed on the outer peripheral side away from the cut portion on the flange of the container by a distance of 0.5mm or more.